

	Doc or ECO #:	ECO-70821-002	Date:	06/12/2020	Author:	MW
	DOC Rev. #:	A				
ARM COMBO TOP MOUNT PLATE	Engineering Approval:	AEG	Date:	06/12/2020	Quality Approval:	aeg

P/N #:	70821	Effective Date:	October 1, 2020
Title:	Arm combo mount plate hole diameter increase		

1.0 Purpose / Summary

Increased hole diameter for ease of screw installation.

2.0 Parts Affected

Part Number	Notes	Removed	Added	Modified	REV
70821	ARM COMBO TOP MOUNT PLATE	☐	☐	☒	C

3.0 Detail

When installing #8 plastites into the sides of the plate, the Phillips heads were stripping because it was too hard to install the screws due to the hole being too small. So we increased the hole diameter from .136" to .152" to ease screw installation.

4.0 Disposition of Material

Current stock can be used as-is, production to drill out holes to suitable size as they have been doing.

Note, systems have been getting rework since 06/2020

5.0 Action Items

Action	Department	Acknowledgement Initials
Update dwg and put in RTM, Epicor	ENG	MW
Put updated dwg in Sharepoint	ENG	AG

	Doc or ECO #:	ECO-70821-002	Date:	06/12/2020	Author:	MW
	DOC Rev. #:	A				
ARM COMBO TOP MOUNT PLATE	Engineering Approval:	AEG	Date:	06/12/2020	Quality Approval:	aeg

6.0 Modified / Referenced Documents:

Document	Current Revision
70821	C

7.0 Revision History

Date Revised (mm-dd-yyyy)	Location of Change (section, paragraph no., step no., etc.)	Description of Change Made	Name of Person making the Change
6/12/2020		INITIAL	Mike Willis